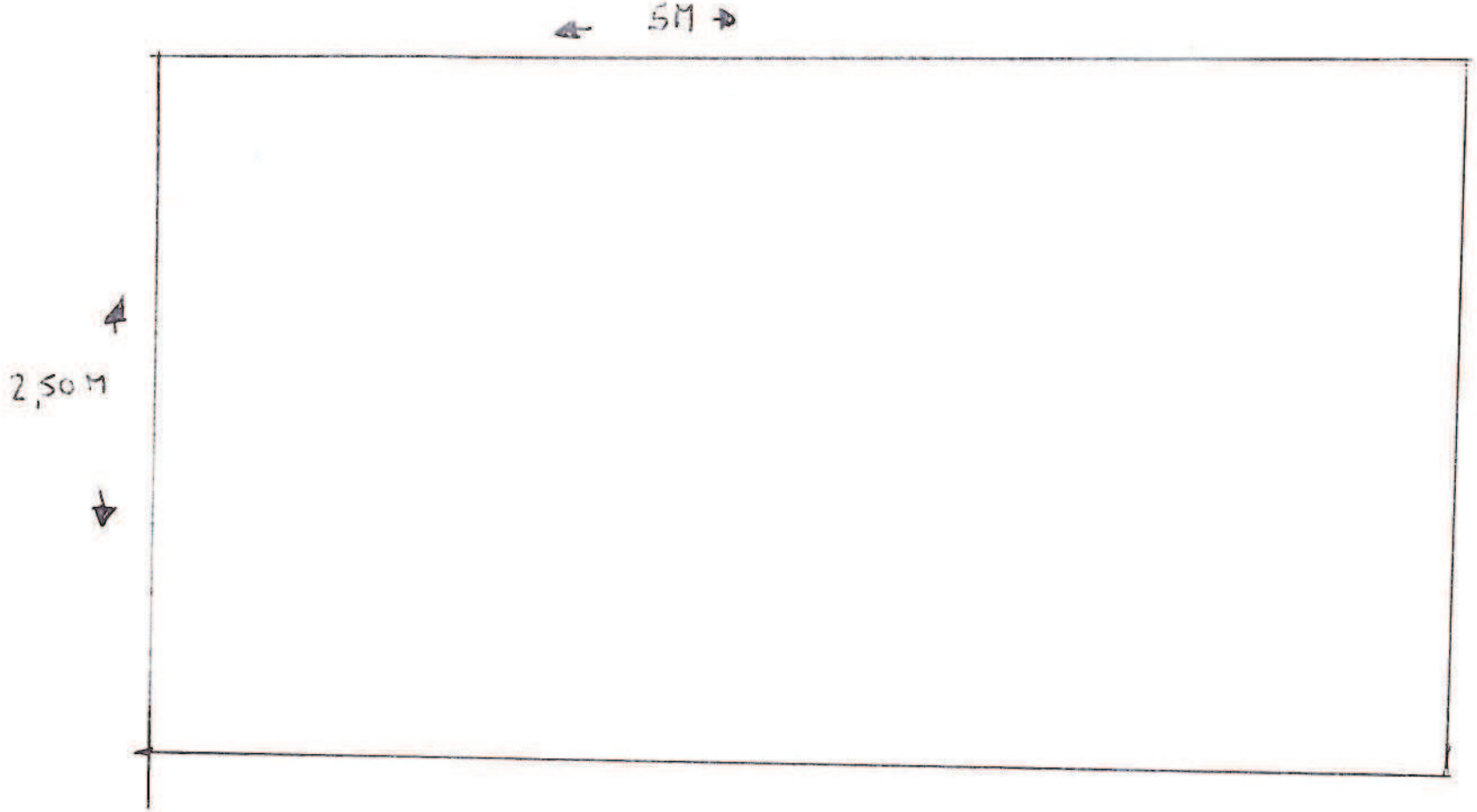stal doorsnede